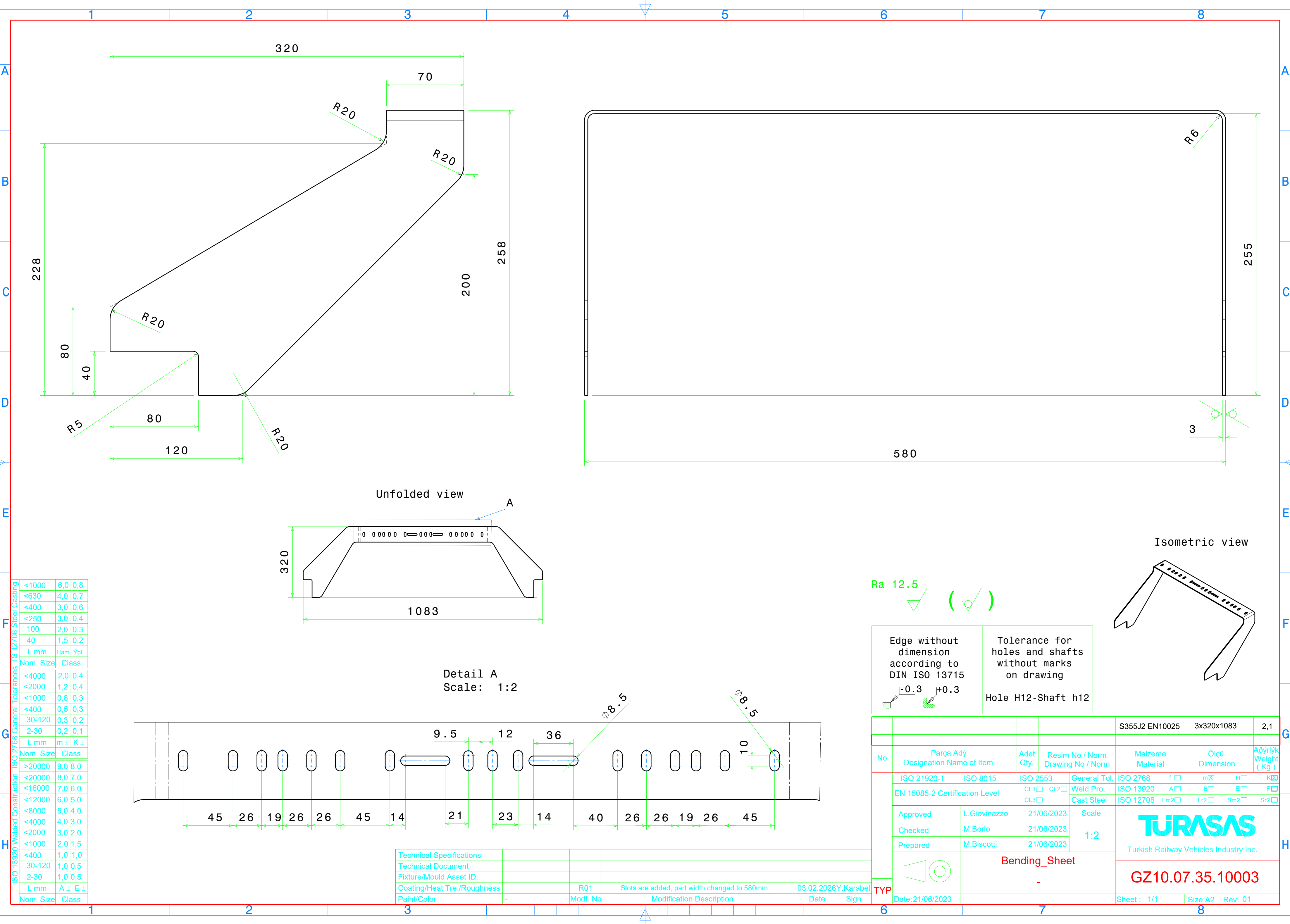


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| | | | |
|---|-----------------------------|-------|------|
| F | ISO 2768 General Tolerances | | |
| | TS 12708 Steel Casting | | |
| G | <1000 | 6,0 | 0,8 |
| | <630 | 4,0 | 0,7 |
| H | <400 | 3,0 | 0,6 |
| | <250 | 3,0 | 0,4 |
| | 100 | 2,0 | 0,3 |
| | 40 | 1,5 | 0,2 |
| | L mm | Ham | Ypl. |
| | Nom. Size | Class | |
| | <4000 | 2,0 | 0,4 |
| | <2000 | 1,2 | 0,4 |
| | <1000 | 0,8 | 0,3 |
| | <400 | 0,5 | 0,3 |
| | 30-120 | 0,3 | 0,2 |
| | 2-30 | 0,2 | 0,1 |
| | L mm | m ± | K ± |
| | Nom. Size | Class | |
| | >20000 | 9,0 | 8,0 |
| | <20000 | 8,0 | 7,0 |
| | <16000 | 7,0 | 6,0 |
| | <12000 | 6,0 | 5,0 |
| | <8000 | 5,0 | 4,0 |
| | <4000 | 4,0 | 3,0 |
| | <2000 | 3,0 | 2,0 |
| | <1000 | 2,0 | 1,5 |
| | <400 | 1,0 | 1,0 |
| | 30-120 | 1,0 | 0,5 |
| | 2-30 | 1,0 | 0,5 |
| | L mm | A ± | E ± |
| | Nom. Size | Class | |

| | | | | | |
|-----------------------------|---|-----------|---|------------|-----------|
| Technical Specifications | | | | | |
| Technical Document | | | | | |
| Fixture/Mould Asset ID. | | | | | |
| Coating/Heat Tre./Roughness | | R01 | Slots are added, part width changed to 580mm. | 03.02.2026 | Y.Karabel |
| Paint/Color | - | Modif. No | Modification Description | Date | Sign |

Ra 12.5

Edge without dimension according to DIN ISO 13715

Tolerance for holes and shafts without marks on drawing

Hole H12-Shaft h12

Isometric view

| | | | | | | |
|----|---------------------------------------|--------------|--|-----------------------------|--|---|
| | | | | S355J2 EN10025 | 3x320x1083 | 2,1 |
| No | Parça Adı Designation Name of Item | Adet Qty. | Resim No / Norm Drawing No / Norm | Malzeme Material | Ölçü Dimension | Ağırlık Weight (Kg) |
| | ISO 21920-1 | ISO 8015 | ISO 2553 | General Tol. | ISO 2768 | f <input type="checkbox"/> mX <input type="checkbox"/> H <input type="checkbox"/> K <input type="checkbox"/> |
| | EN 15085-2 Certification Level | | CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> | Weld Pro. | ISO 13920 | A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/> |
| | Approved | L.Giovinazzo | 21/06/2023 | Scale | ISO 12708 | Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/> |
| | Checked | M.Borlo | 21/06/2023 | 1:2 | TURASAS Turkish Railway Vehicles Industry Inc. | |
| | Prepared | M.Biscotti | 21/06/2023 | | | |
| | Bending_Sheet | | | GZ10.07.35.10003 | | |
| | - | | | Sheet : 1/1 Size:A2 Rev: 01 | | |

TYP

Date: 21/06/2023